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DECLARATION OF CONFORMITY

The undersigned: PIUSI S.p.A. Via Pacinotti c.m. z.i.Rangavino 46029 Suzzana - Mantova - Italia

Hereby states under its own responsibility that the equipment described below:

Description: METER Model: K600 METER - K600 PULSER Serial number: refer to Lot Number shown on CE plate affixed to product Year of manufacture: refer to the year of production shown on the CE plate affixed to the product in conformity with the legal provisions indicated in the directives:

Electromagnetic Compatibility Directive 2014/53/EU The documentation is at the disposal of the competent authority following motivated request at Piusi S.p.A. or following request sent to the e-mail address: doc.tec@piusi.com

The person authorised to compile the technical file and draw up the declaration is Otto Varini as legal representative

Suzzana, 20/04/2016

Otto Varini legal representative

GENERAL WARNINGS

To ensure operator safety and to protect the dispensing system from potential damage, workers must be fully acquainted with this instruction manual before attempting to operate the dispensing system.

The following symbols will be used throughout the manual to highlight safety information and precautions of particular importance:

ATTENTION This symbol indicates safe working practices for operators and/or potentially exposed persons.

WARNING This symbol indicates there is risk of damage to the equipment and/or its components.

NOTE This symbol indicates useful information.

This manual should be complete and legible throughout. It should remain available to end users and specialist installation and maintenance technicians for consultation at any time.

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SAFETY WARNINGS

3.1 SAFETY WARNINGS

ATTENTION You must avoid any contact between the electrical power supply and the fluid that needs to be FILTERED.

Before any checks or maintenance work are carried out, disconnect the power source.

Work area must be free of debris, including rags and spilled or open containers of solvent and gasoline.

Do not plug or unplug power cords or turn lights on or off when flammable vapours are present.

Ground all equipment in the work area.

Stop operation immediately if static sparking occurs or if you feel a shock. Do not use equipment until you identify and correct the problem.

Keep a working fire extinguisher in the work area.

Do not operate the unit when fatigued or under the influence of drugs or alcohol.

Do not leave the work area while equipment is energized or under pressure.

Turn off all equipment when equipment is not in use.

Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.

Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.

Keep children and animals away from work area.

Comply with all applicable safety regulations.

Read MSDSs to know the specific hazards of the fluids you are using.

Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.

Prolonged contact with the treated product may cause skin irritation: always wear protective gloves during dispensing.

FIRST AID RULES

Disconnect the power source, or use a dry insulator to protect yourself when you move the injured person away from any electrical conductor.

Avoid touching the injured person with your bare hands until he is far away from any conductor. Immediately call for help from qualified and trained personnel. Do not operate switches with wet hands.

When operating in particular during refuelling, do not smoke and do not use open flame.

GENERAL SAFETY RULES

Wear protective equipment that is suited to the operations that need to be performed, resistant to cleaning products.

Safety shoes:

Close-fitting clothing:

Protective gloves:

Safety goggles:

Instruction manual

INSTALLATION

The METER is designed to be installed in any position, both as fixed in the installation and as moving installation. Do not install the meter in a position where it is subjected to vibrations or shocks.

Make sure the threaded connections do not interfere with the inside of the measurement chamber causing the gears to seize.

METER does not have a fixed direction of flow and both inlets can be used as inlet and outlet.

Make sure a filter with adequate filtering capacity is always fitted with a filter indicator at the entrance of the line on which the meter is fitted. If solid particles enter the measurement chamber, the gears could seize.

For installations on system, position K600 so that the battery housing can be easily reached.

3.4 PACKAGING K600 comes packaged in a cardboard box with a label indicating the following data: 1 - contents of the package 2 - weight of the contents 3 - description of the product

PACKAGE CONTENTS/PRE-INSPECTION

FOREWORD To open the packaging, use a pair of scissors or a cutter, being careful not to damage the dispensing system or its components.

NOTE In the event that one or more of the components described below are missing from inside the package, please contact Piusi Inc technical support.

WARNING Check that the data on the plate correspond to the desired specifications. In the event of any anomaly, contact the supplier immediately, indicating the nature of the defects. Do not use equipment which you suspect might not be safe.

KNOWLEDGE K600

FOREWORD METER is an electronic digital meter featuring an oval gear measurement system, designed for easy and precise measuring of OILS, DIESEL AND ANTIFREEZE.

The fluid, by flowing through the appliance, rotates the gears which, during their rotation, transfer "volume units" of fluid. The exact measurement of the dispensed fluid is done by counting the number of rotations made by the gears and consequently the number of transferred "volume units". The magnetic coupling between the magnets installed in the gears and a magnetic switch outside the measurement chamber, ensures measurement chamber sealing and ensures transmission of the pulses generated by gear rotation to the electronic board microprocessor.

Normal Mode Mode with display of Partial and Total dispensed quantities.

Flow Rate Mode: Mode with display of Flow Rate, as well as Partial dispensed quantity.

The meter is furnished with a non-volatile memory for storing the dispensing data, even in the event of a complete power break for long periods.

The PULSER version is a pulse emitter (reed bulb) that translates variations in the magnetic field generated by the rotation of the gears into electrical impulses to be sent to an external receiver that is connected as shown in the attached diagram. The pulser does not need its own electric power, as in such as it is powered directly by its connection with the receiver.

The type of pulse emitted is represented by a square wave generated by volume variations, which can be diagrammed as follows:

Calibration of the instruments is performed by means of the external pulse receiver.

K600 main components 1- LCD display 4- CAL button 2- RESET button 5- Battery housing 3- Measurement chamber

K600 METER

K600 PULSER

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Ground all equipment in the work area.

Stop operation immediately if static sparking occurs or if you feel a shock. Do not use equipment until you identify and correct the problem.

Keep a working fire extinguisher in the work area.

Do not operate the unit when fatigued or under the influence of drugs or alcohol.

Do not leave the work area while equipment is energized or under pressure.

Turn off all equipment when equipment is not in use.

Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.

Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.

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Avoid touching the injured person with your bare hands until he is far away from any conductor. Immediately call for help from qualified and trained personnel. Do not operate switches with wet hands.

When operating in particular during refuelling, do not smoke and do not use open flame.

GENERAL SAFETY RULES

Wear protective equipment that is suited to the operations that need to be performed, resistant to cleaning products.

Safety shoes:

Close-fitting clothing:

Protective gloves:

Safety goggles:

Instruction manual

INSTALLATION

The METER is designed to be installed in any position, both as fixed in the installation and as moving installation. Do not install the meter in a position where it is subjected to vibrations or shocks.

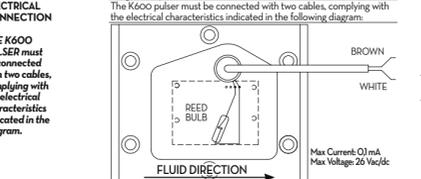
Make sure the threaded connections do not interfere with the inside of the measurement chamber causing the gears to seize.

METER does not have a fixed direction of flow and both inlets can be used as inlet and outlet.

Make sure a filter with adequate filtering capacity is always fitted with a filter indicator at the entrance of the line on which the meter is fitted. If solid particles enter the measurement chamber, the gears could seize.

For installations on system, position K600 so that the battery housing can be easily reached.

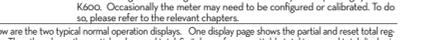
K600 PULSER It is designed for fixed installation on an oil or diesel distribution line. Ensure that the threaded connections do not protrude inside the measurement chamber, causing the gears to lock. Do not use critical connections that may damage the meter housing or the connecting flange. The position of the filter determines the direction of flow. The K600 pulser must be connected with two cables, complying with the electrical characteristics indicated in the following diagram.



DAILY USE

FOREWORD The only operations that need to be done for daily use are partial and/or resettable total register resetting. The user should use only the dispensing system of K600. Occasionally the meter may need to be configured or recalibrated. To do so, please refer to the relevant chapters.

Below are the two typical normal operation displays. One display page shows the partial and reset total registers. The other shows the partial and general total. Switchover from resettable total to general total display automatic and tied to phases and times that are in factory set and cannot be changed.



The Partial register positioned in the top part of the display indicates the quantity dispensed since the RESET key was last pressed.

The RESET Total register, positioned in the lower part of the display, indicates the quantity dispensed since the last RESET Total resetting. The RESET Total cannot be reset until the Partial has been reset, while vice versa, the Partial can always be reset without resetting the RESET Total. The unit of measurement of the two Totals can be the same as the Partial or else different according to the factory or user settings.

The General Total Register (Total) can never be reset by the user. It continues to rise for the entire operating life of the meter.

The register of the two totals (Reset Total and Total) share the same area and digits of the display. The meter is furnished with a non-volatile memory for storing the dispensing data, even in the event of a complete power break for long periods.

The General Total (Total) is shown during Meter standby.

The Reset Total is shown.

During the entire dispensing stage.

For a few seconds after the end of dispensing. Once this short time has expired, Meter switches with the receiver.

The K600 pulser, once connected correctly to the pulse receiver, does not need to be turned on or off.

DISPENSING IN NORMAL MODE

FOREWORD Normal mode is the standard dispensing. While the count is made, the partial and resettable total are displayed at the same time (reset total).

WARNING Should one of the keys be accidentally pressed during dispensing, this will have no effect.

After a few seconds after dispensing has ended, on the lower register, the display switches from resettable total to general total; the word reset above the word total disappears, and the reset total is replaced by the general total. This situation is called standby and remains stable until the user operates the K600 again.

PARTIAL RESET (NORMAL MODE)

NORMAL MODE The partial register can be reset by pressing the reset key when the meter is in standby, meaning when the display screen shows the word "TOTAL".

After pressing the reset key, during reset, the display screen first of all shows the lit-up digits and then all the digits that are not lit up.

At the end of the process, a display page is first of all shown with the reset partial and the reset total.

and, after a few moments, the reset total is replaced by the non resettable Total.

Flow Rate Mode To reset the Partial Register, finish dispensing and wait for the meter to show a Flow Rate of 0.0 as indicated in the illustration.

then quickly press RESET

Unlike Normal mode, in this case during reset, you do not pass through the stages where the display segments are first lit up and then switched off, but rather the reset partial register is immediately displayed.

RESETTING THE RESET TOTAL

The reset total resetting operation can only be performed after resetting the partial register. The reset total can in fact be reset by pressing the reset key at length while the display screen shows reset total as on the following display page.

Schematically, the steps to be taken are:

- 1 Wait for the display to show normal standby display page (with total) two main functions and, together with the Current Used (CUR) functions.
- 2 Press the reset key quickly
- 3 The meter starts to reset the partial
- 4 While the display page showing the reset total is displayed

Press the reset key again for at least 2 second

DISPENSING WITH FLOW RATE MODE DISPLAY

It is possible to dispense fluids, displaying at the same time:

- 1 the dispensed partial
- 2 the Flow Rate in (Partial Unit / minute) as shown on the following display page

Procedure for entering this mode:

- 1 wait for the Meter display to go to Standby, meaning the display screen shows Total only
- 2 quickly press the CAL key
- 3 Start dispensing

The flow rate is updated every 0.7 seconds. Consequently, the display could be relatively unstable at lower flow rates. The higher the flow rate, the more stable the displayed value.

The flow rate is measured with reference to the unit of measurement of the Partial. For this reason, in case of the unit of measurement of the Partial and Total being different, as in the example shown below, it should be remembered that the indicated flow rate refers to the unit of measurement of the partial. In the example shown, the flow rate is expressed in Qtls/min.

IMPORTANT Without pressing any key start dispensing into the sample container

Dispensing can be interrupted and started again at will. Continue dispensing until the level of the fluid in the sample container has reached the graduated area. There is no need to reach 9.860 exactly.

Indicated value Real value

The word "Gal" remaining alongside the flow rate refers to the register of the Totals (Reset or NON Reset) which are again displayed when exiting from the flow rate reading mode.

Even though in this mode they are not displayed, both the Reset Total and the General Total (Total) increase. Their value can be checked after dispensing has terminated, returning to "Normal" mode, by quickly pressing CAL.

CALIBRATION

FOREWORD METER is supplied with a factory calibration that ensures precise measuring in most operating conditions. Nevertheless, when operating close to extreme conditions, such as for instance:

- With fluids close to acceptable range extremes (such as low-viscosity antifreeze or high-viscosity oils for gearboxes)
- When operating close to extreme or flow rate conditions (close to minimum or maximum acceptable values), an on-the-spot calibration may be required to suit the real conditions in which the K600 is required to operate.

DEFINITIONS

Multiplication factor applied by the system to the electrical pulses received, to transform these into measured fluid units.

Factory-set default factor: It is equal to 1000. This calibration factor ensures utmost precision in the following operating conditions:

Flow rate motor oil type 10W/60

Temperature: 1-30 ltr/min

Even after any changes have been made by the user, the factory factor can be restored by means of a simple procedure. In the bottom left part of the display an arrow appears (upwards and downwards) during the direction (increase or decrease) of change of the displayed value in subsequent operations or A or B performed.

Customized calibration factor, meaning modified by calibration.

CALIBRATION MODE

Why calibrate? 1 Display the currently used calibration factor.

2 Return to factory calibration (Factory K Factor) after a previous calibration by the user

3 Change the calibration factor using one of the two previously indicated procedures

Two procedures are available for changing the Calibration Factor:

- 1 In-Field Calibration, performed by means of a dispensing operation
- 2 Direct Calibration, performed by directly changing the calibration factor

In calibration mode, the partial and total dispensed quantities indicated on the display screen take on different meanings according to the calibration procedure phase. In calibration mode, the K600 cannot be used for normal dispensing operations. In "Calibration" mode, the totals are not increased

ATTENTION The K600 features a non-volatile memory that keeps the data concerning calibration and total dispensed quantity stored for an indefinite time, even in the case of a long power break after changing the batteries, calibration need not be repeated.

DISPLAY OF CURRENT CALIBRATION FACTOR AND RESTORING FACTORY FACTOR

By pressing the CAL key while the appliance is in Standby, the display page appears showing the current calibration factor used. If no calibration has ever been performed, or the factory setting has been restored after previous calibrations, the following display page will appear.

The word "Fact" abbreviation for "factory" shows that the factory calibration factor is being used.

If on the other hand, calibrations have been made by the user, the display page will appear showing the currently used calibration factor (in our example 0.998).

The word "user" indicates a calibration factor set by the user is being used.

DISPENSING IN NORMAL MODE

FOREWORD Normal mode is the standard dispensing. While the count is made, the partial and resettable total are displayed at the same time (reset total).

WARNING Should one of the keys be accidentally pressed during dispensing, this will have no effect.

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RESETTING THE RESET TOTAL

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Schematically, the steps to be taken are:

- 1 When the Factory Factor is confirmed, the old User factor is deleted from the memory
- 2 Use a precise Sample Container with a capacity of not less than 5 litres, featuring an accurate graduated indicator.
- 3 Ensure calibration dispensing is done at a constant flow rate equivalent to that of normal use, until the container is full.
- 4 Do not reduce the flow rate to reach the graduated area of the container during the final dispensing stage (the correct method during the final stages of sample container filling consists in making short top-ups at normal operation flow rate).
- 5 After dispensing, wait a few minutes to make sure any air bubbles are

